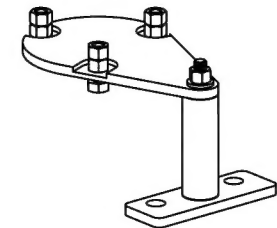
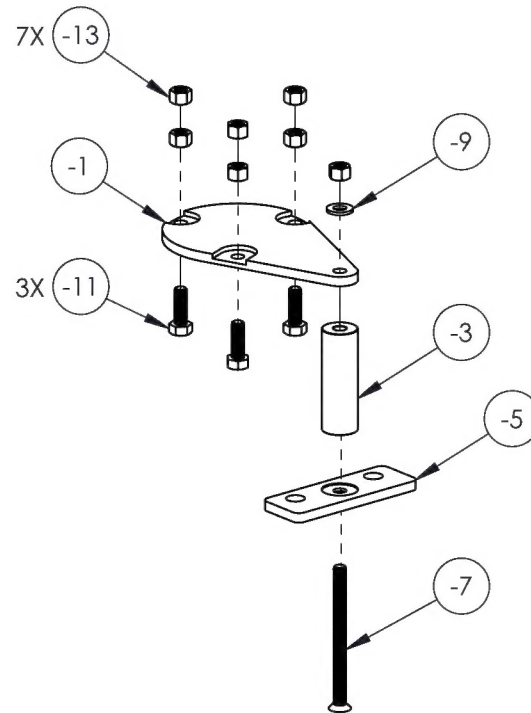


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/1/2016	RJC	JAG



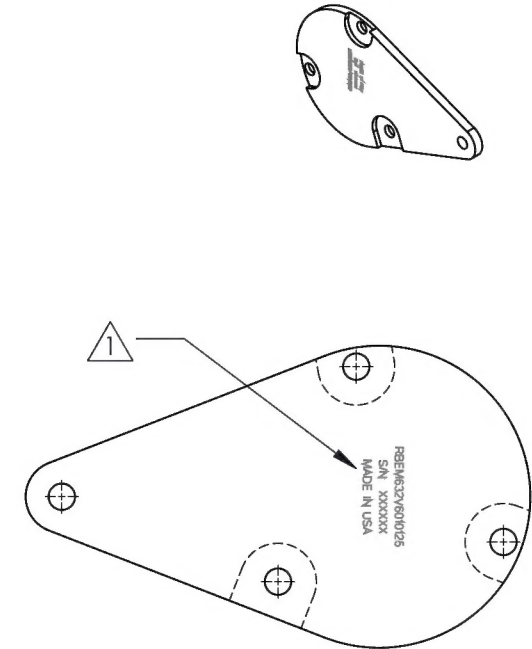
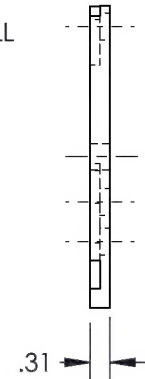
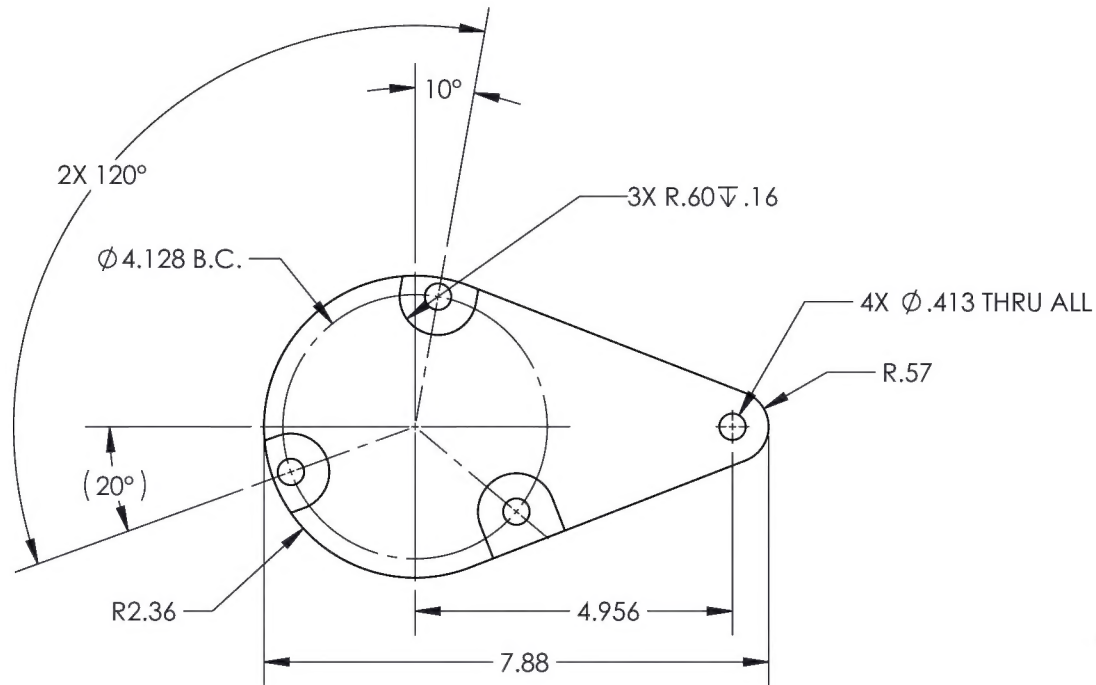
NOTE:
1. REF. AIRBUS T/N M632V6010125.
2. PART OF KIT RBEM632V6009102.

DART AEROSPACE																									
TITLE MGB BRAKE BLANK SET																									
DWG NO. RBEM632V6010125	REV 1																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>USED ON MODEL</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>H175</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td></td> </tr> <tr> <td>SCALE 1:6</td> <td>DATE 6/17/2016</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON	USED ON MODEL	QA APPR: LINDSAY	H175	APPROVED: GILBERT		SCALE 1:6	DATE 6/17/2016
MAT'L	UNLESS OTHERWISE SPECIFIED																								
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OPPS APPR: ANDERSON	USED ON MODEL																								
QA APPR: LINDSAY	H175																								
APPROVED: GILBERT																									
SCALE 1:6	DATE 6/17/2016																								

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLANK	WHITE NYLON		2
			-3	1	POST	WHITE NYLON		3
			-5	1	PLATE	WHITE NYLON		4
		B/O	-7	1	FLAT HEAD SCREW	STEEL	M10 X 1.50 X 120mm (MCMASTER-CARR #91294A554)	1
		B/O	-9	1	FLAT WASHER	NYLON	ØM10 (MCMASTER-CARR #95610A600)	1
		B/O	-11	3	HEX HEAD CAP SCREW	WHITE NYLON	M10 X 1.5 X 30mm (MCMASTER-CARR #94175A860)	1
		B/O	-13	7	HEX NUT	WHITE NYLON	M10 X 1.5 (MCMASTER-CARR #93800A700)	1

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



NOTE:

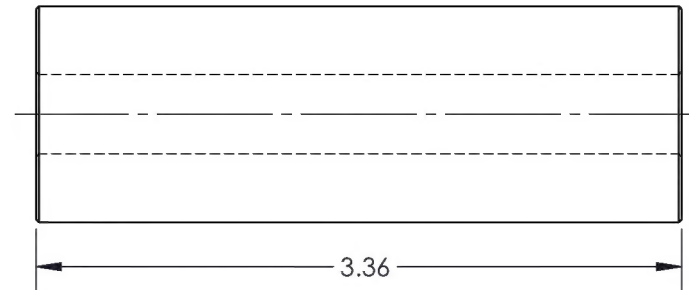
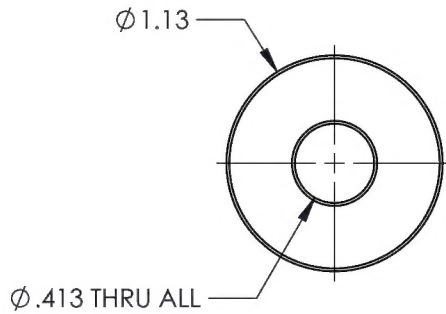
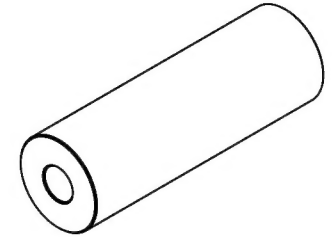
1 LASER ENGRAVE T/N, S/N, MADE IN USA, FILL IN WITH BLACK INK.

(1)
BLANK

DART AEROSPACE	
TITLE MGB BRAKE BLANK SET	
DWG NO. RBEM632V6010125-1	REV 1
MAT'L WHITE NYLON	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:3	DATE 6/17/2016
SHEET 2 OF 4	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

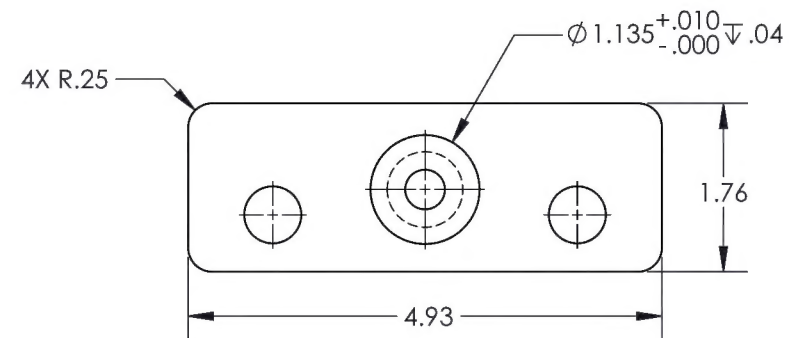
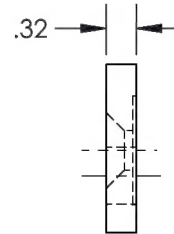
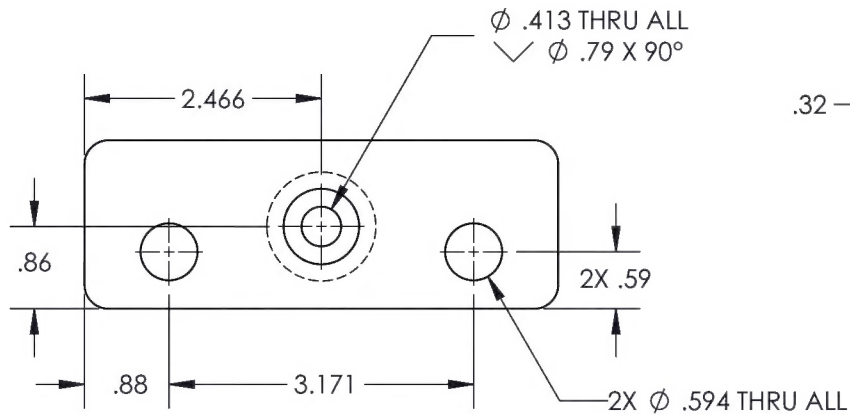
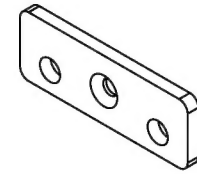


(-3)
POST

DART AEROSPACE	
TITLE MGB BRAKE BLANK SET	
DWG NO. RBEM632V6010125-3	REV 1
MAT'L WHITE NYLON	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 6/17/2016
	SHEET 3 OF 4

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				APPROVED



(5)

PLATE

DART AEROSPACE	
TITLE MGB BRAKE BLANK SET	
DWG NO. RBEM632V6010125-5	REV 1
MAT'L WHITE NYLON TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:2	DATE 6/17/2016
SHEET 4 OF 4	